B BADOTHERM[®]

BDT1-218 – pressure gauge 40mm

Product description

Badotherm's pressure gauge model BDT1-218 is manufactured according to the EN837-1 and is available in full stainless steel. This pressure gauge is typically used for applications in the chemical, petro-chemical, oil & gas, power and utilities, machine building and general process industries. Pressure elements is a screwed type connection construction of the 40mm. These gauges are designed to withstand the severest of operating conditions of the ambient environment and the process medium.



Design standard

EN837-1

Dial size, ranges & accuracy

Possibilities in ranges and accuracy. Accuracy class is based on dry gauges.

Dial size	Ranges	Accuracy
40mm	01 bar – 0400 bar	1.6%

Mounting variation

Not all gauges are suitable for some mounting variations. For the BDT1-218 series the mounting variations are below.

- type A (10) bottom connection, direct mounting
- type D (30) Center back connection, direct mounting

More specifically per dial size:

Dial size	Α	В	С	D	Е
40mm	•			•	

Process connection

Dial size	Standard thread	optionally	SW size
40mm	G 1/8 A or 1/8" NPT	1/4" with adapter nipple	12mm

-> See datasheet "thread information" for specific thread details

Materials of construction

	BDT1-218
Case	AISI 304
Bezel	A101 304
Connection ¹	AISI 316
Sensing element ¹	AIGI 310
Movement	Brass
Pointer	Aluminium
Dial	Aldminidm
Window gasket	Cardboard
Window	Glass



Pressure limitations

The gauge are built to withstand harsh environments however the EN 837 limits the use of a pressure gauge according below table.

Dial size	Steady	Fluctuating	Short time
40mm	0.75 x FSV	0.67 x FSV	FSV
FSV: full scale value			

Temperature limitations

The gauges can withstand ambient and process temperature up to a certain limit. The limitations on temperature are:

	Ambient	Medium
Dry	-40°C+60°C	-40°C+200°C

The variation of indication caused by the effect of temperature shall not exceed: $\pm 0.4\% / 10K$ FSV

Window

Standard BDT1-218 gauges have an glass window.

Pointer

Standard pointer is a fixed black painted aluminum pointer.

Dial facing

The dial plate is made from aluminum and coated with UV resistant white coating. The black dial markings, scale, numbering, and interval is according the EN 837. Options like colored dial, customer logo, or colored segments are possible as well. Scale interval and numbering is following the EN837.

Limit stop

To prevent permanent damage the gauge is protected by an vacuum limit stop on the dial.

Degree of protection

The BDT1-218 has a standard degree of protection of IP44. The values are determined according the IEC/EN 60529.

Certification & Declaration

Calibration

Gauges are full range calibrated as a factory standard. Optionally you can select a 5 points calibration certificate.

ATEX 114 - 2014/68/EU

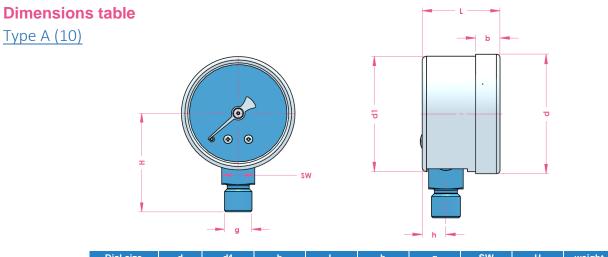
ATEX restrictions are explained in the IOM and in the ATEX background datasheet.

EN 10204 material certificate

A material 3.1 certificate on the wetted parts can be supplied.

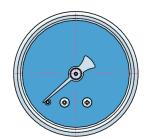
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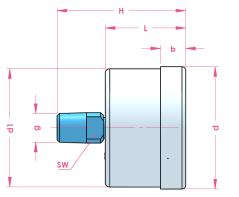




Dial size	d	d1	b	L	h	g	SW	Н	weight
40	41.5	40.0	8.5	27.0	8.2	G 1/8 A	12	36.0	0.3 kg

<u>Type D (30)</u>





Dial size	d	d1	b	L	g	SW	Н	weight
40	41.5	40.0	8.5	27.0	G 1/8 A	12	43.5	0.3 kg



Product code 40mm

	Code										
Example code	e:	BDT1-218	40	А	G18M	S363	S304	F	G	B50	
TYPE											
40mm		040									
MOUNTING											
Bottom connection - direct mounting (10)	А										
Lower back connection direct mounting (30) *1	D										
CONNECTION											
G 1/8 A ◀	G18M										
1/8" NPT	N18M										
G 1/4 A ^{*1}	G14M										
1/4" NPT ^{*1}	N14M										
TUBE & SOCKET MATERIAL											
AISI 316	S363										
CASE/BEZEL MATERIAL											
AISI 304	S304										
POINTER											
Fixed pointer	F										
WINDOW											
Glass <	G										
RANGE											
See page table 1 and table 2											
ACCURACY											
1,6 ৰ	16										
It is the sign for the standard pressure gauge											

Note 1: $\frac{1}{4}$ " threads are with adapter nipple.

BDT1-218



Tabel 1: Pressure Range code

	bar		psi		MPa		kPa	l l	cgf/cm2
Code	Range	Code	Range	Code	Range	Code	Range	Code	Range
C36	-10,6	C37	30Hg/15psi	N50	01,6	D36	-10060	E36	-10,6
C38	-11,5	C39	30Hg/30psi	N54	02,5	D38	-100150	E38	-11,5
C40	-13	C41	30Hg/60psi	N57	04	D40	-100300	E40	-13
C42	-15	C44	30Hg/100psi	N58	06	D42	-100500	E42	-15
C45	-19	C46	30Hg/150psi	N60	010	D45	-100900	E45	-19
C50	-115	C50	30Hg/220psi	N62	016	D50	-1001500	E50	-115
C54	-124	C53	30Hg/300psi	N65	025	D54	-1002400	E54	-124
B01	-10	P32	010	N69	040	L01	-1000	K01	-10
B35	01	P35	015			L04	-600	K35	01
B36	01,6	P37	030			L35	0100	K36	01,6
B38	02,5	P40	060			L36	0160	K38	02,5
B40	04	P43	0100			L38	0250	K40	04
B42	06	P46	0160			L40	0400	K42	06
B45	010	P48	0200			L42	0600	K45	010
B50	016	P51	0300			L45	01000	K50	016
B54	025	P55	0400					K54	025
B57	040	P56	0500					K57	040
B58	060	P57	0600					K58	060
B60	0100	P58	0800					K60	0100
B62	0160	P59	01000					K62	0160
B65	0250	P60	01500					K65	0250
B69	0400	P61	02000					K69	0400
		P64	03000						
		P66	04000						
		P68	05000						
		P69	06000						

Table 2: Secondary scale

Dual scale option	code
PSI red	#PR
PSI black	#PB
PSI blue	#PBL
bar red	#BR
bar black	#BB
bar blue	#BBL

Add the code behind the pressure code (eg B45#PR for 0...10 bar//psi with red scale)

Table 3: General option code

Option (start options with X_)	code
ATEX II2GDc-IM2c	_ATEX
3.1 material certificate	_IC31
Calibration certificate 5 points	_CC5





Change

PG 7008 25th of June 2020

Holland - Romania - India - Thailand - Dubai - USA

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